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1953-1955 Toyota Super; 1955-1956 Toyota Master; 1955-1958 Toyota Crown; 2R. The 1.5 L (1,490 cc) 2R family was produced from

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1964 through 1971. It is a square engine, with bore and stroke of 78 mm (3.07 in)..

Again, an LPG version, the 2R-LPG, was produced alongside the gasoline version. Production had been gradually transferred from the original Honsha plant to the new ...

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