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GPH | Crusader 8.1/496 MPI 385 hp :  
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: 20.3 GPH | Crusader 6.0/364 MPI 375  
hp : 25.0 GPH | Crusader 502 MPI 405 hp  
: 32.0 GPH | GPH US Gallons per hour

**Crusader 454 - Crusader 8.1 -**

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454 C.I.D. 7.4 Liter: Model 350 Mark-4  
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CRUSADER MP7.4L ITEM	PART NUMBER	DESCRIPTION	QUANTITY
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	7080210	Piston and Pin Assembly (.030 OS)	AR 2
	7080180	Ring Set, piston (STD)	8
	2 7080100	Ring Set, piston (.030 OS)	AR 3
	RA011009	Connecting Rod Assembly	8
	4 7080040	Bolt, connecting rod cap	16
	5 7080050	Nut, connecting	

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rod cap 16

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